



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	17	843379	PIN, Dowel (.6206/ .6211 x 1.20), F	2		
2	19	34270	EXPANSION PLUG, (.1.625), Engin	8		
3	22	48340	PLUG, (.250-18 x .41), Oil Galley	4		
4	22	72640	PLUG, Expansion, Camshaft Bearin	1		
5	16	14827	STUD, (.250-20 x 2.180)	2		
6	27	881715	GASKET, Crankshaft Oil Seal Hous	1		
7		852940	HOUSING ASSEMBLY, With Studs	1		
8	26	852941	SEAL, Crankshaft Oil	1		
9	16	11989	STUD, (.312-18 x 1.6718)	2		
10	11	816730	NUT	1		
11	10	14242	BOLT, (.250-20 x .875)	2		
12	10	14243	BOLT, (.250-20 x 1.750)	1		
13	11	11971	NUT, (.312-18)	2		
14	17	14263	PIN, Dowel, Oil Seal Housing Local	1		
15		807260A	COVER KIT, Flywheel	1		
16	10	76596	SCREW, (.250-20 x 1.250)	2		
17	222	9520	FLYWHEEL	1		
18	17	43504	PIN, Dowel (.250), Flywheel	2		
19	10	845757	SCREW, (.437-20 x 1.00)	6		
20		18643A	COUPLING ASSEMBLY	1	(Alpha)	
NS	22	74036	FITTING, Grease	1	(Alpha)	
21		18644	BUMPER, Rubber	3	(Alpha)	
22	10	14883	SCREW, (.375-16 x 1.12)	3	(Alpha)	
23	12	13510	WASHER	3	(Alpha)	
24		861523A	COUPLER ASSEMBLY, Engine - A	1	(Bravo and All Jacksahft Models)	
24		861523A11	COUPLER ASSEMBLY, Engine	OPT	(Bravo) (Steel Hub for Work Applic	
25	22	49099	FITTING	2	(Bravo)	
26	10	863480	SCREW, (.375-16 x 1.125)	6	(Bravo)	
27	12	20572	WASHER, (.390 x .750 x .093)	6	(Bravo)	
28		865657A03	HOUSING, Flywheel	1	(Alpha/Bravo)	
29		865329A02	MOUNT KIT, (Rubber)	1	(Alpha/Bravo)	
30	23	99322	SPACER	2		
31	10	97934	SCREW, (.500-20 x 5.250)	2		
32	12	35777	WASHER	2		
33	23	99299	SPACER, (.52 x .87 x .63)	2		
34	13	35048	LOCKWASHER, (.375)	2		
35	16	64066	STUD, (.375-16 x 2.750) Special	2		
35	16	861316	STUD	2	(Horizon)	
36	11	863332	NUT, (.500-20)	2		
37	12	20572	WASHER, (.390 x .750 x .093)	1		
38	10	27612	SCREW, (.275-16 x 1.250)	2		